



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3953-7

Job Sheet 176486



Part No: D3953-7

Job Qty: 50 ea

Part Name: Spring Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/21/18

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		5/21/18	0.00	0.00	Start Up Machining-2		JBD 18/7/30
100	Hardinge	50 pcs		5/21/18	0.00	2.22	Hardinge		JBD 18/7/30
120	QC	50 pcs		5/21/18	0.00	0.00	QC8		mm 18/07/18
130	Packaging	50 pcs		5/21/18	0.00	0.00	Packaging3-2	FP001	BEB 18-08-03
140	QC21-SA	50 Ea		5/21/18	0.00	0.00	QC21		DAS

Part Op Descriptions: 100 - TURN AS PER FOLIO FA854 & DWG

21
9-00

AUG 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR0.750	Delrin Round Bar 0.75" Color: Black	1.8000 ft (.036 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR0.750	2	12	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gas Spring Spacer	0.630Inches ± 0.030	0.660 0.600	Diameter	
2	Gas Spring Spacer	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Gas Spring Spacer	0.370Inches + 0.000 - 0.030	0.370 0.340		

Plex 4/25/18 8:22 AM Dart.Gagnon.Michelle